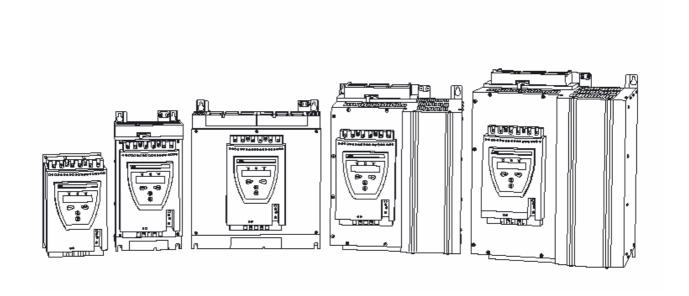
Softstarters

Type PST/PSTB
Fieldbus communication
Profibus DP V0 / V1 for PST sw CU 05.02.02

1SFC132044M0201 December 2006



1



Profibus DP V0 / V1

The Profibus DP V0 / V1 protocols are fieldbus protocols that provides full control and status information of the softstarter as well as writing of parameters (read and write for V1). Through the fieldbus it is possible to start and stop the motor, perform jog, sequence start, read out currents and frequency, achieve information about protections, warnings, faults and much more.

See chapter "Setting and configuration" in the installation manual for programming of the inputs / outputs.

Before the Profibus DP fieldbus can be taken in operation following parameters must be set in the softstarter:

- Parameter Fieldbus Ctrl set to Yes
- Parameter *Fieldbus Type* set to other
- Parameter Fieldbus Addr set to a free communication address.

For technical data and descriptions of the Profibus DP fieldbus plug, see document 2CDC192001D0205, available at www.abb.com/lowvoltage.

To do the programming of the PLC, following GSD files are available:

GSD file Type of protocol
ABB_078F.gsd Profibus DP V0
ABB_082d.gsd Profibus DP V1

Note that the GSD file contains information about different software versions of the softstarter. Check that correct part of the file is used in relation to the actual softstarter version.



The motor may start unexpectedly if there is a start signal present when doing any of the actions listed below.

2

- Switching from one type of control to another (fieldbus control / hardwire control)
- Re-programming of the programmable inputs
- Reset all Settings (programmable input set to Enable)

Binary input telegram To PLC from Softstarter.

Word in input data area	Binary input	Bit	Data	Description
0	byte 0	0	K4 relay output	Status of K4
· ·	U	1	K5 relay output	Status of K5
		2	K6 relay output	Status of K6
		3	V7 Programmable software output	Status of V7
		4	Start Input	Status of V7 Status of Start Input
		5	Stop Input	Status of Stop Input
		6	InO Input	Status of InO
		7	In 1 Input	Status of Int
	1	8 (0)	Run	Run Status
	1	9(1)	Top Of Ramp	Top Of Ramp Status
		10 (2)	Line or Inside Delta connection	0 = Line, 1 = Delta
		11 (3)	Phase sequence	0 = Line, 1 = Delta 0 = L1, L2, L3 $1 = L1, L3, L2$
		_ ` /	Prot Motor OL	Event Status
	+	12 (4) 13 (5)	Prot Locked Rot	Event Status Event Status
	+	_ ` /	Prot Underload	Event Status Event Status
		14 (6) 15 (7)	Prot Underload Prot Phase Imb	Event Status Event Status
1	1	· · ·		Event Status Event Status
1	2	0	Prot High I Prot Phase Rev	Event Status Event Status
		1	Prot PTC	
		2		Event Status
		3	Dummy	E and Child
		4	Prot SCR OL	Event Status
		5	Warn OL	Event Status
		6	Warn SCR OL	Event Status
	<u> </u>	7	Warn I=High	Event Status
	3	8 (0)	Warn I=Low	Event Status
		9 (1)	Fault (general signal)	Event Status, general for all faults
		10 (2)	Fault Phase Loss	Event Status
		11 (3)	Fault SC SCR	Event Status
		12 (4)	Fault Open SCR	Event Status
		13 (5)	Fault Wrong Freq	Event Status
		14 (6)	Fault Connection	Event Status
		15 (7)	Fault Internal	Event Status
2	4	0	Fault FB Timeout	Event Status
		1	Fault HS Temp	Event Status
		2	Fault Line side	Event Status
	1	3	Fault BP closed	Event Status
	1	4	Fault BP open	Event Status
	1	5	Dummy	
	1	6	Shunt Fault	Event Status
	<u> </u>	7	Fault Line/Delta	Event Status
	5	8 (0)	Spare (Value = 0)	
		9 (1)	Spare (Value = 0)	
		10 (2)	Spare (Value = 0)	
		11 (3)	Spare (Value = 0)	
		12 (4)	Spare (Value = 0)	
		13 (5)	Spare (Value = 0)	
		14 (6)	Spare (Value = 0)	
		15 (7)	Spare (Value = 0)	

3

Analogue input telegram

To PLC from Softstarter.

All analogue data will be represented as 16 bit values.

Word in input	Analogue	Data	Representation
data area	input word		
3	0	Phase current L1 *)	Value =1000 ⇒ 1000A
4	1	Phase current L2 *)	Value =1000 ⇒ 1000A
5	2	Phase current L3 *)	Value = $1000 \Rightarrow 1000A$
6	3	Max phase current *)	Value =1000 ⇒ 1000A
7	4	Measured frequency	Value = $100 \Rightarrow 100$ Hz
8	5	Output voltage	Value = $100 \Rightarrow 100\%$
9	6	Calc. Motor temp.	Value = $100 \Rightarrow 100\%$
10	7	Counted no of Starts	Value = $100 \Rightarrow 10000$ times
11	8	Run Time	Value = $100 \Rightarrow 1000$ hours

^{*)} Phase current L1, L2 and L3 indicates the current through the softstarter while the Max phase current always is the line current.

Diagnostic inputs

There are 3 channels available for fieldbus related diagnostic messages. Each channel consists of two bytes with an error code and the parameter number that caused the error. The latest error is stored in channel 1, the second latest in channel 2 and the third latest in channel 3. The binary output bit "reset active diagnostics" is used to clear the diagnostic area.

Error Codes: 1 = Parameter Value out of range

2 = Invalid parameter No

3 = Write of parameter when fieldbus control isn't enabled

Word in input Diagnostic		Error Code	Parameter No.		
data area	input word				
12	0	Diagn. Channel 1, Error Code	Diagn. Channel 1, Parameter No		
13	1	Diagn. Channel 2, Error Code	Diagn. Channel 2, Parameter No		
14	2	Diagn. Channel 3, Error Code	Diagn. Channel 3, Parameter No		

Binary output telegram From PLC to Softstarter.

Word in output data area	Binary output byte	Bit	Data	Description
0	0	0	Start (1 st par set if Seq.start)	Commence a start when signal is set. Start1 if sequence start.
		1	Stop	Commence a stop when signal is negated.
		2	Reset Events	Reset signal for possible events.
		3	Enable	Enable, this bit must be set for running the motor
		4	Jog	Perform Jog when signal is set.
		5	DOL start	Perform DOL start when signal is set.
		6	Start2 (2 nd par set Seq.start)	Start2 if sequence start.
		7	Start3 (3 rd par set Seq.start)	Start3 if sequence start.
	1	8 (0)	Time synchronisation	Time synchronisation signal that is used to synchronise the local real time clock with the time given as an analogue input telegram to the softstarter. If the signal is "1" and there is a difference between the times the local real time clock is synchronised.
		9 (1)	Reset active diagnostics	When set to "1" this will reset the fieldbus diagnostic area
		10 (2)	Spare	
		11 (3)	Spare	
		12 (4)	Spare	
		13 (5)	Spare	
		14 (6)	Spare	
		15 (7)	Spare	

5

Analogue output telegram

From PLC to Softstarter.

All analogue data will be represented as 16 bit values.

Word in output data area	Analogue output word	Data	Representation
1	0	Year	$Value = 2003 \Rightarrow Year 2003$
2	1	Month	Value = 12 ⇒ December
3	2	Day	Value = $31 \Rightarrow 31^{st}$
4	3	Hour	Value = $23 \Rightarrow 23 \text{ h}$
5	4	Minutes	Value = $59 \Rightarrow 59 \text{ min}$
6	5	Seconds	Value = $59 \Rightarrow 59 \text{ sec}$

The output data is used to synchronize the softstarter real time clock with a possible system clock, it is used together with the binary output time synchronisation signal, if this signal is set to "1" and there is a difference between the clocks the local softstarter clock will be synchronised with the analogue outputs.

Input address map

	15 1	15 14 13 12 11 10 9 3					8	7	6	5	4	3	2	1	0	
0	Binary	Binary In, Byte 1							Binary In, Byte 0							
1	Binary	In, I	Byte	3					Binary In, Byte 2							
2	Binary	Binary In, Byte 5							Binary In, Byte 4							
3	Analog	Analogue In, Word 0														
4	Analog	Analogue In, Word 1														
5	Analog	Analogue In, Word 2														
6	Analogue In, Word 3															
7	Analog	gue I	n, W	ord 4												
8	Analog	gue I	n, W	ord 5												
9	Analog	gue I	n, W	ord 6												
10	Analog	gue I	n, W	ord 7												
11	Analog	gue I	n, W	ord 8												
12	Diagn.	Cha	nnel	1, Err	or Co	de			Diagn. Channel 1, Parameter No							
13	Diagn.	Cha	nnel	2, Err	or Co	de			Diagn. Channel 2, Parameter No							
14	Diagn.	Cha	nnel	3, Err	or Co	de			Diagn. Channel 3, Parameter No							

Output address map

	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
0	Bina	ıry Ou	ıt, Byt	te 1					Binary Out, Byte 0							
1	Ana	Analogue Out, Word 0														
2	Ana	Analogue Out, Word 1														
3	Ana	logue	Out, '	Word	2											
4	Ana	logue	Out, '	Word	3											
5	Ana	Analogue Out, Word 4														
6	Anal	logue	Out, '	Word	5											

Parameters – Profibus DP V0 (Profibus DP V1, see page 10)
For this implementation all parameter values (both binary and analogue) are represented as 32 bits. Not all of the parameters in the PST(B) softstarter are visible through the Fieldbus. These are listed here but are marked hidden.

No	Туре	Parameter	Description	Range	Unit
1	Write	Setting Ie	Setting current	0 – 3000 (*)	Amp
2	Write	Start Ramp	Time for start ramp	1 – 120	Sec
3	Write	Stop Ramp	Time for stop ramp	0 – 120	Sec
4	Write	Init Volt	Initial voltage for start ramp	30 – 70	%
5	Write	End Volt	End voltage for stop ramp	30 – 70	%
			Voltage value to which the softstarter shall		
6	Write	Step Down	step down at stop and where it shall commence the stop ramp.	30 – 100	%
7	Write	Current Lim	Level of the current limit.	2,0 – 7,0	xIe
8	Write	Kick Start	Selection of Kick start	No, Yes	
9	Write	Kick Level	Level of Kick start if selected	50 – 100	%
10	Write	Kick Time	Time for Kick start if selected	0,1-1,5	Sec
11	Write	Start Range	Selectable range for start ramp	1-30, 1-120	Sec
12	Write	Stop Range	Selectable range for stop ramp	0-30, 0-120	Sec
13	Write	Overload	Overload protection	No, Normal, Dual	500
14	Write	OL Class	Overload Class	10A, 10, 20, 30	
15	Write	OL Class S	Overload Class, Dual type, Start Class	10A, 10, 20, 30	
16	Write	OL Class R	Overload Class, Dual type, Run Class	10A, 10, 20, 30	
17	Write	OL Op	Type of operation for overload protection	Stop-M, Stop-A, Ind	
18	Write	1	Locked rotor protection	No, Yes	
19	Write	Lock R Lev	Trip level for locked rotor protection	0,5 – 8,0	xIe
20	Write	Lock R Time	Trip time for locked rotor protection	0,2 – 10,0	Sec
21	Write	Lock R Op	Type of operation for locked rotor protection	Stop-M, Stop-A, Ind	Sec
22	Write	Underload	Underload protection	No, Yes	
23	Write	Underl Lev	Trip level for Underload protection	0,4 - 0,8	xIe
24	Write	Underl Time	Trip time for Underload protection	1 – 30	Sec
25	Write	Underl Op	Type of operation for Underload protection	Stop-M, Stop-A, Ind	500
26	Write	Phase Imb	Phase imbalance protection	No, Yes	
27	Write	Ph Imb Lev	Trip level for phase imbalance protection	10 – 80	%
28	Write	Ph Imb Op	Type of operation for phase imbalance protection	Stop-M, Stop-A, Ind	
29	Write	High I	High current protection	No, Yes	
30	Write	High I Op	Type of operation for high current protection	Stop-M, Stop-A, Ind	
31	Write	Phase Rev	Phase reversal protection	No, Yes	
22	Write	Dh Day On	Type of operation for phase reversal	Ston M Ston A Ind	
32 33	Write Write	Ph Rev Op PTC	protection PTC protection	Stop-M, Stop-A, Ind	
33 34		PTC Op	Type of operation for PTC protection	No, Yes Stop-M, Stop-A, Ind	
	Write	•	1	No, Yes	
35 36	Write	Ext ByPass	External By-pass contactor is used Hidden (Not used)	<u> </u>	
36 37	Read Write	Dummy 36		0 No Ves	
38		Warn I=High	High current warning Trip level for high current warning	No, Yes 0,5 – 5,0	yΙΔ
38 39	Write	Warn I-Low	Low current warning		xIe
	Write	Warn I=Low	Č	No, Yes	yΙΔ
40	Write	Wa I=L Lev Warn OL	Trip level for low current warning	0,4 - 1,0 No. Ves	xIe
41	Write		Overload warning Trip level for overload warning	No, Yes	01-
42	Write	Wa OL Lev Warn SCR	Trip level for overload warning	40 – 99	%
43	Write	OL	Thyristor overload warning	No, Yes	
44	Write	Ph Loss Op	Type of operation for phase loss fault	Stop-M, Stop-A	
45	Write	FB Fault Op	Type of operation for fieldbus fault	Stop-M, Stop-A	

7

No	Туре	Parameter	Description	Range	Unit
46	Write	Freq F Op.	Type of operation for frequency fault	Stop-M, Stop-A	
			Type of operation for heat sink over		
47	Write	HS Temp Op	temperature fault Type of operation for thyristor short circuit	Stop-M, Stop-A	
48	Write	SCR SC Op	fault	Stop-M, Stop-A	
49	Read	InO		None, Reset, Enable, Jog, DOL-on, Start2, FB-Dis	
+2	Reau	ino	1 5 1	None, Reset, Enable, Jog,	
50	Read	In1	Function of programmable input In1	DOL-on, Start3, FB-Dis	
51	Write	Relay K4	Function of programmable relay output K4	Run, TOR, Event	
52	Write	Relay K5	Function of programmable relay output K5	Run, TOR, Event	
53	Write	Relay K6	Function of programmable relay output K6	Run, TOR, Event	
54	Write	SW Outp V7	Function of programmable software output V7		
55	Write	Event K4	Different events to include for signalling with K4 if "Event" is selected	0 – 65535, Bit mask see separate description.	
-	· · · · · ·	Event IX	Different events to include for signalling with		
56	Write	Event K5		separate description. 0 – 65535, Bit mask see	
57	Write	Event K6		separate description.	
			Different events to include for signalling with	0 – 65535, Bit mask see	
58	Write	Event V7		separate description.	
59	Read	Fieldb Ctrl		No, Yes	
60	Read	Fieldb Type	**	AS-Int, Other	
61	Read	Fieldb Addr		0 – 1000	
62	Write	No of Seq	• •	No, 2, 3	
63	Write	Start Ramp1	•	1 –120	Sec
64	Write	Init Volt1	1 / 5	30 – 70	%
65	Write	Curr Lim1	* :	2,0 – 7,0	xIe
66	Write	1st Set Ie	* '	0 – 3000 (*)	Amp
67	Write	Start Ramp2	1	1 –120	Sec
68	Write	Init Volt2	1 , 5	30 – 70	%
69	Write	Curr Lim2	*	2,0 – 7,0	xIe
70	Write	2nd Set Ie	* .	0 – 3000 (*)	Amp
71	Write	Start Ramp3		1 –120	Sec
72	Write	Init Volt3		30 – 70	%
73	Write	Curr Lim3		2,0 – 7,0	xIe
74	Write	3rd Set Ie		0 – 3000 (*)	Amp
75	Read	Language		US/UK, FI, SE, PT, NL, IT, FR, ES, DE, CN, RU, TR, PL	
76	Read		Hidden (Not used)	0	
77	Read	LCD Auto Off	Hidden (Time for display automatic turn off)	1 – 255	Sec
78	Read			0 – 255	
	Read	Date Type	Type of date presentation	ISO , CE , US	
80	Read	Date Year	Year	1901 – 2038	
81	Read	Date Month		1 – 12	
82	Read	Date Day	Day	1 – 31	
83	Read	Time Hour		0 – 23	
84	Read	Time Min		0 – 59	
85	Read	S Port Ctrl		No, Yes	
86	Read			0 – 255	
	Read			0 – 255	
88	Read			0 – 255	
89	Read			0 – 255	
	Read	CT Ratio Ir		0 – 2500	
	Read	Int ByPass		No, Yes	
		,	Hidden (AC3 value of built in by-pass		
92	Read	ByPass AC3	contactor)	0 – 2500	Amp

8

No	Туре	Parameter	Description	Range	Unit
93	Read	SOP1	Hidden (Thyristor Parameter 1)	0,7-1,2	
94	Read	SOP2	Hidden (Thyristor Parameter 2)	0,05 - 20,00	
95	Read	SOP3	Hidden (Thyristor Parameter 3)	0,011 – 1,200	
96	Read	SOP4	Hidden (Thyristor Parameter 4)	1,0-20,0	
97	Write	BP Closed Op	Type of operation for by-pass doesn't open	Stop-M, Stop-A	
98	Write	BP Open Op	Type of operation for by-pass doesn't close	Stop-M, Stop-A	
99	Read	Dummy 99	Hidden (Not used)	0	
100	Read	FCODE1	Hidden (Factory code 1)	0-10	
101	Read	FCODE2	Hidden (Factory code 2)	0-10	
102	Read	FCODE3	Hidden (Factory code 3)	0-10	
103	Read	FCODE4	Hidden (Factory code 4)	0-10	
104	Read	FCODE5	Hidden (Factory code 5)	0-100	
105	Read	FCODE6	Hidden (Factory code 6)	0-100	
106	Read	PST(B)	PST(B) size	1-2500	Amp
107	Read	FCODE7	Hidden (Factory code 7)	Yes, No	
108	Read	FCODE8	Hidden (Factory code 8)	Yes, No	
109	Read	FCODE9	Hidden (Factory code 9)	Yes, No	
110	Read	FCODE10	Hidden (Factory code 10)	0-25	
111	Write	C Lim Y Time	Time for dual current limit	0-120	Sec
112	Write	C Lim Y Lev	Level for dual current limit	2,0-7,0	хIe
113	Write	FB Auto Dis	Fieldbus autodisable	Yes, No	
114	Write	Start Mode	Start mode	Volt, Torque	
115	Write	Stop Mode	Stop mode	Volt, Torque	
116	Write	Torque Limit		20-200	%
117	Write	Tune T-Ctrl	Tune Torque control	30-300	%
118	Read	FCODE11	Hidden (Factory code 11)	0,01-10,00	
119	Read	FCODE12	Hidden (Factory code 12)	0,001-10,000	
120	Read	FCODE13	Hidden (Factory code 13)	0,001-1,000	
121	Read	FCODE14	Hidden (Factory code 14)	0,001-1,000	
122	Read	FCODE15	Hidden (Factory code 15)	0,001-10,000	
123	Write	Analogue Out	Enable Analogue output	Yes, No	
124	Write	Anl Ref		0-10V, 0-20mA, 4-20mA	
125	Write	Anl Type		I Amp, U Volt, P kW, P hp, Q kVAr, S kVA, TmpMot, TmpSCR, cosPhi	
126	Write	I Range Max	Analogue output, current range max	10-20000	A
127	Write		Analogue output, voltage range max	10-20000	V
128	Write	kW Range Max	Analogue output, active power range max kW		kW
129	Write			1-4000	hp
130	Write			1-3000	kVAr
131	Write		Analogue output, apparent power range max		kVA
101	WIIIC	b Kange Max	manogue output, apparent power range max	1-2000	IV A VI

^{*)} For the purpose of having one common GSD-file for the whole range of softstarters "Setting Ie", $"1^{st}$ Set Ie", $"2^{nd}$ Set Ie" and " 3^{rd} Set Ie" have the range 0-3000 Amp. The softstarter in itself will have a much more narrow range defined by its rated current and only values within the softstarters range will be accepted, other values will be skipped.

1SFC132044M0201 9

16 Bit Mask for	
Events on Relay	
outputs	
Bit 0	Overload
Bit 1	Fault
Bit 2	High I
Bit 3	SCR OL
Bit 4	Locked Rotor
Bit 5	Underload
Bit 6	Phase Imb
Bit 7	PTC
Bit 8	Phase Rev
Bit 9	Warn OL
Bit 10	Warn SCR OL
Bit 11	Warn I=High
Bit 12	Warn I=Low
Bit 13	Shunt Fault
Bit 14	Spare
Bit 15	Spare

 $\label{eq:parameters-Profibus DP V1} Parameters - Profibus DP V1 Profibus DP V1$

No	Туре	Parameter	Description	Range	Unit
1	Read/Write	Setting Ie	Setting current	0 – 3000 (*)	Amp
2	Read/Write	Start Ramp	Time for start ramp	1 – 120	Sec
3	Read/Write	Stop Ramp	Time for stop ramp	0 – 120	Sec
4	Read/Write	Init Volt	Initial voltage for start ramp	30 – 70	%
5	Read/Write	End Volt	End voltage for stop ramp	30 – 70	%
6	Read/Write	Step Down	Voltage value to which the softstarter shall step down at stop and where it shall commence the stop ramp.	30 – 100	%
7	Read/Write	Current Lim	Level of the current limit.	2,0 – 7,0	xIe
8	Read/Write	Kick Start	Selection of Kick start	No, Yes	
9	Read/Write	Kick Level	Level of Kick start if selected	50 – 100	%
10	Read/Write	Kick Time	Time for Kick start if selected	0,1-1,5	Sec
11	Read/Write	Start Range	Selectable range for start ramp	1-30, 1-120	Sec
12	Read/Write	Stop Range	Selectable range for stop ramp	0-30, 0-120	Sec
13	Read/Write	Overload	Overload protection	No, Normal, Dual	
14	Read/Write	OL Class	Overload Class	10A, 10, 20, 30	
15	Read/Write	OL Class S	Overload Class, Dual type, Start Class	10A, 10, 20, 30	
16	Read/Write	OL Class R	Overload Class, Dual type, Run Class	10A, 10, 20, 30	
17	Read/Write	OL Op	Type of operation for overload protection	Stop-M, Stop-A, Ind	
18	Read/Write	Locked Rotor	Locked rotor protection	No, Yes	
19	Read/Write	Lock R Lev	Trip level for locked rotor protection	0,5-8,0	xIe
20	Read/Write	Lock R Time	Trip time for locked rotor protection	0,2-10,0	Sec
21	Read/Write	Lock R Op	Type of operation for locked rotor protection	Stop-M, Stop-A, Ind	
22	Read/Write	Underload	Underload protection	No, Yes	
23	Read/Write	Underl Lev	Trip level for Underload protection	0,4-0,8	xIe
24	Read/Write	Underl Time	Trip time for Underload protection	1 – 30	Sec

10

No	Туре	Parameter	Description	Range	Unit
25	Read/Write	Underl Op		Stop-M, Stop-A, Ind	
	Read/Write	Phase Imb		No, Yes	
27	Read/Write	Ph Imb Lev	Trip level for phase imbalance protection $10-80$ %		0/0
21	Read/ Wille	I II IIIIO LEV	Type of operation for phase imbalance		70
28	Read/Write	Ph Imb Op	protection	Stop-M, Stop-A, Ind	
29	Read/Write	High I	High current protection	No, Yes	
30	Read/Write	High I Op	Type of operation for high current protection	Stop-M, Stop-A, Ind	
31	Read/Write	Phase Rev	Phase reversal protection	No, Yes	
32	Read/Write	Ph Rev Op	Type of operation for phase reversal protection	Stop M. Stop A. Ind	
	Read/Write	PTC		Stop-M, Stop-A, Ind	
33			•	No, Yes	
34	Read/Write	PTC Op	· · · · · · · · · · · · · · · · · · ·	Stop-M, Stop-A, Ind	
35	Read/Write	Ext ByPass	External By-pass contactor is used	No, Yes	
36	Read	Dummy 36		0	
37	Read/Write		č	No, Yes	
38	Read/Write	Wa I=H Lev	1	0,5 – 5,0	xIe
39	Read/Write	Warn I=Low	Low current warning	No, Yes	
40	Read/Write	Wa I=L Lev	Trip level for low current warning	0,4 – 1,0	xIe
41	Read/Write	Warn OL	Overload warning	No, Yes	
42	Read/Write	Wa OL Lev	Trip level for overload warning	40 – 99	%
43	Read/Write	Warn SCR OL	Thyristor overload warning	No, Yes	
44	Read/Write	Ph Loss Op	,		
45		•	Type of operation for phase loss fault Stop-M, Stop-A		
	Read/Write	FB Fault Op	Type of operation for fieldbus fault	Stop-M, Stop-A	
46	Read/Write	Freq F Op.	Type of operation for frequency fault Type of operation for heat sink over	Stop-M, Stop-A	
47	Read/Write	HS Temp Op		Stop-M, Stop-A	
48	Read/Write	CCD CC On	Type of operation for thyristor short circuit fault	Stan M. Stan A	
40	Read/ Wille	SCR SC Op		Stop-M, Stop-A None, Reset, Enable, Jog,	
49	Read	InO	Function of programmable input In0	DOL-on, Start2, FB-Dis	
50	Read	In1		None, Reset, Enable, Jog, DOL-on, Start3, FB-Dis	
51		Relay K4		Run, TOR, Event	
52	Read/Write	Relay K5	1 5 7 1	Run, TOR, Event	
53	Read/Write	Relay K6		Run, TOR, Event	
54	Read/Write	SW Outp V7	Function of programmable software output V7 Different events to include for signalling with		
55	Read/Write	Event K4	K4 if "Event" is selected	separate description.	
56	Raed/Write	Event K5	2 2	0 – 65535, Bit mask see separate description.	
50	Kaeu/ Wille	Event K3	K5 if "Event" is selected Different events to include for signalling with	0 – 65535, Bit mask see	
57	Read/Write	Event K6	K6 if "Event" is selected	separate description.	
58	Read/Write	Event V7	Different events to include for signalling with V7 if "Event" is selected	0 – 65535, Bit mask see separate description.	
59	Read Read	Fieldb Ctrl		•	
				No, Yes	
	Read	Fieldb Type	Type of fieldbus	AS-Int, Other	
61	Read	Fieldb Addr		0 – 1000 N 2, 3	
62	Read/Write	No of Seq	Number of sequences for sequence start.	No, 2, 3	G
63	Read/Write	Start Ramp1	1 st sequence, time for start ramp	1 –120	Sec
64	Read/Write	Init Volt1		30 – 70	%
65	Read/Write	Curr Lim1		2,0 – 7,0	xIe
66	Read/Write	1st Set Ie		0 – 3000 (*)	Amp
67	Read/Write	Start Ramp2	2 nd sequence, time for start ramp	1 –120	Sec
68	Read/Write	Init Volt2	2 nd sequence, initial voltage for start ramp	30 – 70	%
69	Read/Write	Curr Lim2	2 nd sequence, current limit	2,0 – 7,0	xIe
70	Read/Write	2nd Set Ie	2 nd sequence, motor rated current	0 – 3000 (*)	Amp
71	Read/Write	Start Ramp3	3 rd sequence, time for start ramp	1 –120	Sec

11

No	Туре	Parameter	Description	Range	Unit
72	Read/Write	Init Volt3	3 rd sequence, initial voltage for start ramp	30 – 70	%
73	Read/Write		3 rd sequence, current limit	2,0 - 7,0	xIe
74	Read/Write	3rd Set Ie	3 rd sequence, motor rated current	0 – 3000 (*)	Amp
	Read		Language to use on display	US/UK, FI, SE, PT, NL, IT, FR, ES, DE, CN, RU, TR, PL	r m.p
76	Read	Dummy 76	Hidden (Not used)	0	
77	Read	LCD Auto Off	Hidden (Time for display automatic turn off)	1 – 255	Sec
78	Read	Password	Hidden (Password for display)	0 – 255	
79	Read	Date Type	Type of date presentation	ISO , CE , US	
80	Read	Date Year	Year	1901 – 2038	
81	Read	Date Month	Month	1 – 12	
82	Read	Date Day	Day	1 – 31	
83	Read	Time Hour	Hour	0 – 23	
84	Read	Time Min	Minutes	0 – 59	
85	Read	S Port Ctrl	Hidden (Serial port control)	No, Yes	
86	Read	S Port Addr1	Hidden (Address of service port 1st group)	0 – 255	
87	Read	S Port Addr2	Hidden (Address of service port 2 nd group)	0 – 255	
88	Read	1	Hidden (Address of service port 3 rd group)	0 – 255	
89	Read		Hidden (Address of service port 4 th group)	0 – 255	
	Read		Hidden (Ratio of current transformers)	0 – 2500	
91	Read	Int ByPass	Hidden (Built in by-pass contactor)	No, Yes	
		in Byruss	Hidden (AC3 value of built in by-pass		
92	Read	ByPass AC3	contactor)	0 – 2500	Amp
93	Read	SOP1	Hidden (Thyristor Parameter 1)	0,7 – 1,2	
94	Read	SOP2	Hidden (Thyristor Parameter 2)	0,05 – 20,00	
95	Read	SOP3	Hidden (Thyristor Parameter 3)	0,011 – 1,200	
96	Read	SOP4	Hidden (Thyristor Parameter 4)	1,0 – 20,0	
97	Read/Write	BP Closed Op	Type of operation for by-pass doesn't open	Stop-M, Stop-A	
98	Read/Write	BP Open Op	Type of operation for by-pass doesn't close	Stop-M, Stop-A	
99	Read	Dummy 99	Hidden (Not used)	0	
100	Read	FCODE1	Hidden (Factory code 1)	0-10	
101	Read	FCODE2	Hidden (Factory code 2)	0-10	
102	Read	FCODE3	Hidden (Factory code 3)	0-10	
103	Read	FCODE4	Hidden (Factory code 4)	0-10	
104	Read	FCODE5	Hidden (Factory code 5)	0-100	
105	Read	FCODE6	Hidden (Factory code 6)	0-100	
106	Read	PST(B)	PST(B) size	1-2500	Amp
107	Read	FCODE7	Hidden (Factory code 7)	Yes, No	
108	Read	FCODE8	Hidden (Factory code 8)	Yes, No	
109	Read	FCODE9	Hidden (Factory code 9)	Yes, No	
110	Read	FCODE10	Hidden (Factory code 10)	0-25	
111	Read/Write	C Lim Y Time	Time for dual current limit	0-120	Sec
112	Read/Write	C Lim Y Lev	Level for dual current limit	2,0-7,0	xIe
113	Read/Write	FB Auto Dis	Fieldbus autodisable	Yes, No	
114	Read/Write	Start Mode	Start mode	Volt, Torque	
115	Read/Write	Stop Mode	Stop mode	Volt, Torque	
116	Read/Write	Torque Limit	Torque limit	20-200	%
117	Read/Write	Tune T-Ctrl	Tune Torque control	30-300	%
118	Read	FCODE11	Hidden (Factory code 11)	0,01-10,00	
119	Read	FCODE12	Hidden (Factory code 12)	0,001-10,000	
120	Read	FCODE13	Hidden (Factory code 13)	0,001-1,000	
121	Read	FCODE14	Hidden (Factory code 14)	0,001-1,000	

12

No	Туре	Parameter	Description	Range	Unit
122	Read	FCODE15	Hidden (Factory code 15)	0,001-10,000	
123	Read/Write	Analogue Out	Enable Analogue output	Yes, No	
124	Read/Write	Anl Ref	Analogue output, reference	0-10V, 0-20mA, 4-20mA	
125	Read/Write	Anl Type		I Amp, U Volt, P kW, P hp, Q kVAr, S kVA, TmpMot, TmpSCR, cosPhi	
126	Read/Write	I Range Max	Analogue output, current range max	10-20000	A
127	Read/Write	U Range Max	Analogue output, voltage range max	10-1000	V
128	Read/Write	kW Range Max	Analogue output, active power range max kW	1-3000	kW
129	Read/Write	hp Range Max	Analogue output, active power range max hp	1-4000	hp
130	Read/Write	Q Range Max	Analogue output, reactive power range max	1-3000	kVAr
131	Read/Write	S Range Max	Analogue output, apparent power range max	1-3000	kVA

*) For the purpose of having one common GSD-file for the whole range of softstarters "Setting Ie", "1st Set Ie", "2nd Set Ie" and "3rd Set Ie" have the range 0 – 3000 Amp. The softstarter in itself will have a much more narrow range defined by its rated current and only values within the softstarters range will be accepted, other values will be skipped.

16 Bit Mask for Events on Relay outputs	
Bit 0	Overload
Bit 1	Fault
Bit 2	High I
Bit 3	SCR OL
Bit 4	Locked Rotor
Bit 5	Underload
Bit 6	Phase Imb
Bit 7	PTC
Bit 8	Phase Rev
Bit 9	Warn OL
Bit 10	Warn SCR OL
Bit 11	Warn I=High
Bit 12	Warn I=Low
Bit 13	Shunt Fault
Bit 14	Spare
Bit 15	Spare



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